TRADE NAME:	**Fiberlogy PET-G V0**
MANUFACTURER:	Fiberlab S.A., Brzezie 387, 32-014 Brzezie, Poland
DESCRIPTION:	**PET-G V0** filament designed for printing in FFF/FDM technology, available in different colors, wound on a spool, vacuum-packed in a plastic bag, placed in a cardboard box.

TECHNICAL INFORMATION:

Diameter:	1.75 mm
Diameter Tolerance:	+/- 0.02 mm
Avg Roundness:	+ 0.01 mm
Net Weight:	0.85 kg
Print Temperature:	220°C - 250°C
Bed Temperature:	90°C

Physical Properties	**Test Method**	**Unit**	**Typical Value**
Specific Density	ISO 1183	g/cm^3	1.26
Mechanical Properties	**Test Method**	**Unit**	**Typical Value**
Tensile Strength @ Yield	ISO 527	MPa	40
Tensile Strength @ Break	ISO 527	MPa	25
Tensile Modulus	ISO 527	MPa	2350
Elongation @ Yield	ISO 527	%	3.3
Elongation @ Break	ISO 527	%	40
Charpy Impact Strength (Notched) @ 23°C	ISO 179	kJ/m^2	3
Thermal Properties	**Test Method**	**Unit**	**Typical Value**
Heat Distortion Temperature @ 0.45 MPa	ISO 75	°C	63
Heat Distortion Temperature @ 1.8 MPa	ISO 75	°C	58
Vicat Softening Temperature	ISO 306	°C	70

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